

Note 1: Tighten nut until it hits stop.

ASSEMBLE WASHERS, FLEXARM AND COMPRESSION SPRING ONTO SHAFT, AS SHOWN. TIGHTEN ¼-20 LOCKING HEX NUT UNTIL COMPRESSION SPRING IS BOTTOMED OUT. VISORGUARD, U.S. PATENT – 4,543,021/MANUFACTURED BY FLEXBAR MACHINE CORPORATION.