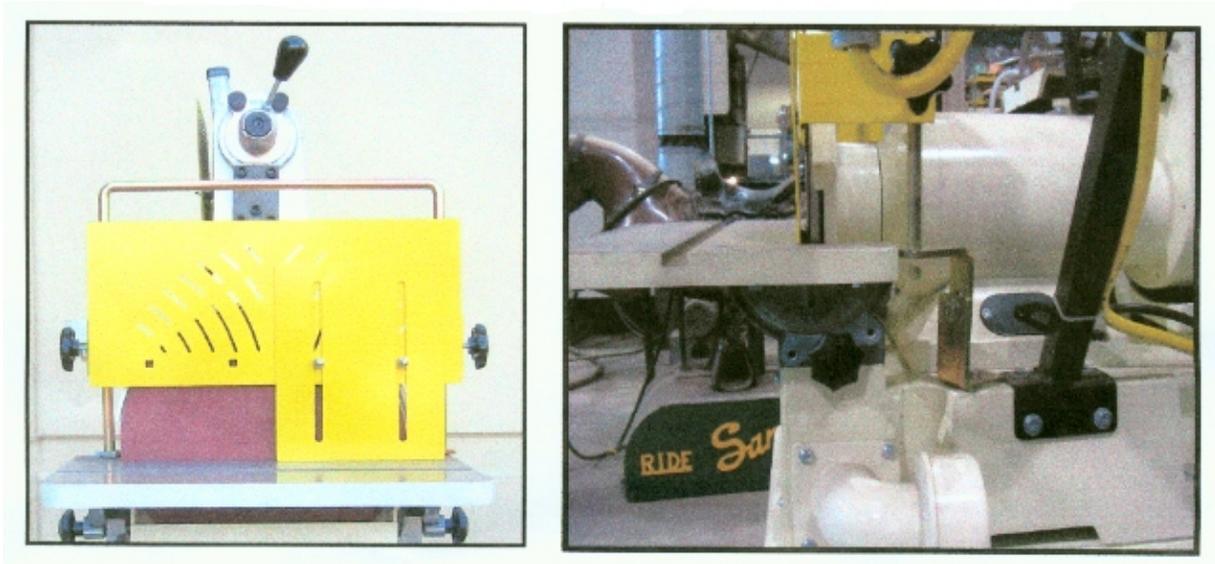




12" Upper Disc Sander Guard



Installation Instructions:

1. **DISCONNECT MACHINE FROM POWER SOURCE.**
2. Slide guide bar through tubes on guard with horizontal bar to top.
3. Screw adjustment knobs into holes on each side of tube.
4. Attach slide plate to upstroke side of disc with acorn nut and plastic washer to outside.
Make sure plate slides freely.
5. Determine if you are going to mount directly to the table or to the base behind the disc.
If mounting to table proceed to step 9 otherwise continue to step 6.
6. Attach 2.5" x 2.5" base plates to bottom of guide bar with flat head bolt.
7. Locate guard centered on disc between 1/8" and 3/16" from disc. Make sure slide plate will not fall between table and disc. If it does, adjust table to reduce the gap.
8. Mount guard by drilling 5/16" hole for 1/4" bolts on base plates in at least 2 of 4 holes each side. Make sure underside of table has clearance for bolts. Adjust to allow free vertical movement of guard.
9. Attach mounting bracket to guide bar with flat head bolt using countersunk hole.
10. Attach second mounting bracket using 1/4" hardware so that brackets form a "Z".
11. Locate guard centered on disc and between 1/8" and 3/16" from disc. Make sure slide plate will not fall between table and disc. Reduce gap by adjusting table.
12. Use existing bolts if possible, if not attach bracket to base using 1/4" hardware by drilling and tapping 1/4" -20 UNC or thru bolt.

MODEL #13384

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